

SHORT INTERVAL CONTROL TEMPLATE

Line:

Crew:

Date:

Time:

1 Look Back	Top Losses	Time Impact	Potential Countermeasures	Esc.
<p>Look back at the last interval and list the three Top Losses.</p> <p>Record the Time Impact (lost productive time) for each loss.</p> <p>Identify Potential Countermeasures to fix or stabilize each loss.</p> <p>If a countermeasure can't be completed with existing plant-floor resources, mark it for Escalation.</p>	TL1			
	TL2			
	TL3			

2 Look Forward	Upcoming Events	Time Impact	Potential Countermeasures	
<p>Look ahead to the next interval and identify Upcoming Events that may adversely affect production.</p> <p>Look for events such as:</p> <ul style="list-style-type: none"> • Changeovers • Shift handovers • Material changes <p>Record the estimated Time Impact (estimated lost productive time).</p> <p>Identify Potential Countermeasures (typically preparations) to reduce the time impact.</p>	UE1			
	UE2			
	UE3			

3 Prioritize	Specific Actions for Next Interval	Fix	Stabilize	Prepare	Improve	Person
<p>Select Specific Actions for Next Interval. These are typically actions from the most promising countermeasures.</p> <p>Relate each action to a Loss or Event using the small box (e.g., TL1). Or, an action may be a more general improvement.</p> <p>Mark whether the action will:</p> <ul style="list-style-type: none"> • Fix • Stabilize • Prepare • Improve <p>Assign responsibility for the action to a specific Person.</p>	<input type="text"/>					
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