
Install XL

Audience: This guide is for the electrician installing the Vorne XL Productivity Appliance™.

Purpose: Mount XL and physically connect it to your manufacturing process and network.

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Important User Information

XL products are not designed or intended for control applications, and **MUST NOT** be used for control applications under any circumstances. There are fundamental differences in the design methodology of a control product such as a Programmable Logic Controller (PLC) and a non-control product such as an XL device. Outputs (e.g., relays) are provided for annunciation only, and **MUST NOT** be used for control purposes.

This product is designed and intended for use solely in indoor industrial applications, and **MUST** be installed by a qualified electrician.

This product is designed and intended for use solely in a secure, private network environment.

It is the responsibility of all persons applying this product to a given installation and/or application to carefully review the installation and/or application to evaluate and ensure the suitability of this product for the intended application.

This documentation, including any examples, diagrams, and drawings, is intended to provide information for illustrative purposes only. Because of the differences and varying requirements of different installations and applications, Vorne Industries, Inc. cannot assume responsibility or liability for actual use, including use based on any examples, diagrams, and drawings.

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SHOCK HAZARD: This product has more than one source of power. Relay outputs may be at mains potential from a secondary power source. Always disconnect power from all power sources before installing or servicing the XL device, and before opening the user access plate. Do not reapply power until the access plate has been reinstalled and securely closed. Failure to follow these precautions could result in personal injury or death due to electric shock.



ATTENTION: This product must be operated at or below Pollution Degree 2 (an environment where only non-conductive pollution occurs except for occasional and temporary conductivity caused by condensation) and Over Voltage Category II (circuits directly connected to local-level distribution).

Contact Information

Corporate Office

Address: Vorne Industries, Inc.
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Sales and Support (International)

Vorne has an extensive network of international partners. More information can be found at www.vorne.com/about-us/xl-partners.htm.

What You Will Need to Install XL

Provided by Vorne

XL Productivity Appliance™

Item	Description
XL Productivity Appliance™	Your XL device, which includes an integrated scoreboard, digital I/O, production monitor, data warehouse, web server, and browser-based reporting platform.
XL Power Cord	Detachable power cord with IEC female connector.
XL Documentation	Includes: <ul style="list-style-type: none">▪ Read This First (roadmap to getting started with XL)▪ Meet XL (for whomever is responsible for driving improvement with XL)▪ Configure XL (for whomever is responsible for driving improvement with XL)▪ Install XL (for the electrician installing XL)

XL Barcode Kit (Optional)

Item	Description
XL Barcode Kit	Optional (but recommended). Includes 2D barcode scanner, XL interface cable, and AC adapter.

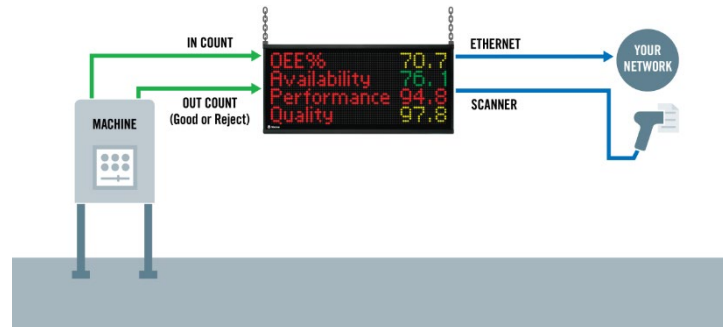
Provided by Customer

Item	Description
Count Sources	Two count sources are recommended: <ul style="list-style-type: none">▪ In Count (required)▪ Out Count (required for quality metrics; can be Reject Count or Good Count) A third signal is recommended for multiple step manufacturing processes: <ul style="list-style-type: none">▪ Cycle Input (taken from the constraint step of the line) Equivalent PLC (Programmable Logic Controller) outputs may also be used.
Network Drop	Network connection for CAT5 or better Ethernet cable.
Ethernet Cable	CAT5 or better Ethernet cable. Straight through or crossover.
Mounting Hardware	Refer to Step 2 – Hang Mount the Device in the Connect XL to Your Process chapter for chain specifications.

Identify Signal Requirements

Install XL on a Single-Step Process

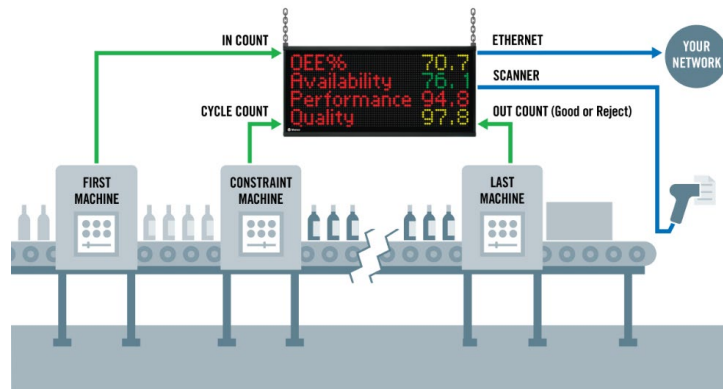
If XL is being installed on a single-step manufacturing process:



- **In Count:** Counts pieces entering the process. In addition to counting pieces, XL also uses this signal as the **Cycle Input** to measure cycles and detect slow cycles, small stops, and down time.
- **Out Count:** Counts pieces exiting the process. Can be either Good Count or Reject Count (but not both). As an alternative, the operator can use the barcode scanner to input Reject Counts.

Install XL on a Multiple-Step Process

If XL is being installed on a multiple-step manufacturing process:



- **In Count:** Counts pieces entering the process.
- **Cycle Input:** Measures each manufacturing cycle and detects slow cycles, small stops, and down time at the constraint step of the process.
- **Out Count:** Counts pieces exiting the process. Can be either Good Count or Reject Count (but not both). As an alternative, the operator can use the barcode scanner to input Reject Counts.

Signal Variations

In addition to the two scenarios above, there are a few common variations:

- **No Out Count:** Technically, the Out Count is optional. However, an Out Count is required to calculate quality metrics (including OEE Quality).
- **Multiple Out Counts:** The Out Count (Good Count or Reject Count) can be taken from multiple points of the manufacturing process.
- **Pack Out Count:** A standalone counter typically used to count packaged product at the end of the manufacturing process.

Connect XL to Your Process

XL is designed to easily integrate with your existing process using sensors (e.g., photoelectric or proximity), relays, encoders, or PLC outputs. It **must** be installed by a qualified electrician.

Step 1 – Prepare for Installation

There are four important pieces of information to obtain before starting the installation:

1. Determine where the **count inputs** will be coming from (count inputs are described in the previous chapter).
2. Determine where the **Ethernet drop** will be located (Ethernet is used to access the XL web page interface).
3. Determine where the **barcode scanner** will be located (in most applications a barcode scanner is used by operators to enter down reasons).
4. Determine where the **XL Productivity Appliance™** will be located (determine the optimum location for viewing across the manufacturing process).

Step 2 – Hang Mount the Device

The XL device is designed to be hang mounted (i.e., suspended from a pair of chains).

- Chain must have a working load limit of not less than 400 pounds (182 kilograms).
- Chain material must be appropriate for the environment; for example, type 304L stainless steel for severe environments.
- Chain must be attached to each of the two end plates of the XL device through the provided mounting holes, each measuring a nominal 0.5" (12.7 mm) in diameter.

Attachment to the support structure and attachment to the XL device must use attaching devices (e.g., shackles) with the same working load limit and material considerations as described above.

Attachment points to the support structure should be at the same spacing as the width of the XL device (i.e., the same spacing as between the XL device end plates).



WARNING: Make sure that the supporting chain and attaching devices meet the above specifications. Failure to follow this warning could result in damage to property, personal injury, or death.

Step 3 – Remove Access Plate



SHOCK HAZARD: This product has more than one source of power. Relay outputs may be at mains potential from a secondary power source. Always disconnect power from all power sources before installing or servicing the XL device, and before opening the user access plate. Do not reapply power until the access plate has been reinstalled and securely closed. Failure to follow these precautions could result in personal injury or death due to electric shock.



CAUTION: Keep mains-connected wiring (including relay output wiring) separate from signal and I/O wiring. Use the left knockout(s) for mains-connected wiring (including relay output wiring) and the right knockout for signal and I/O wiring.



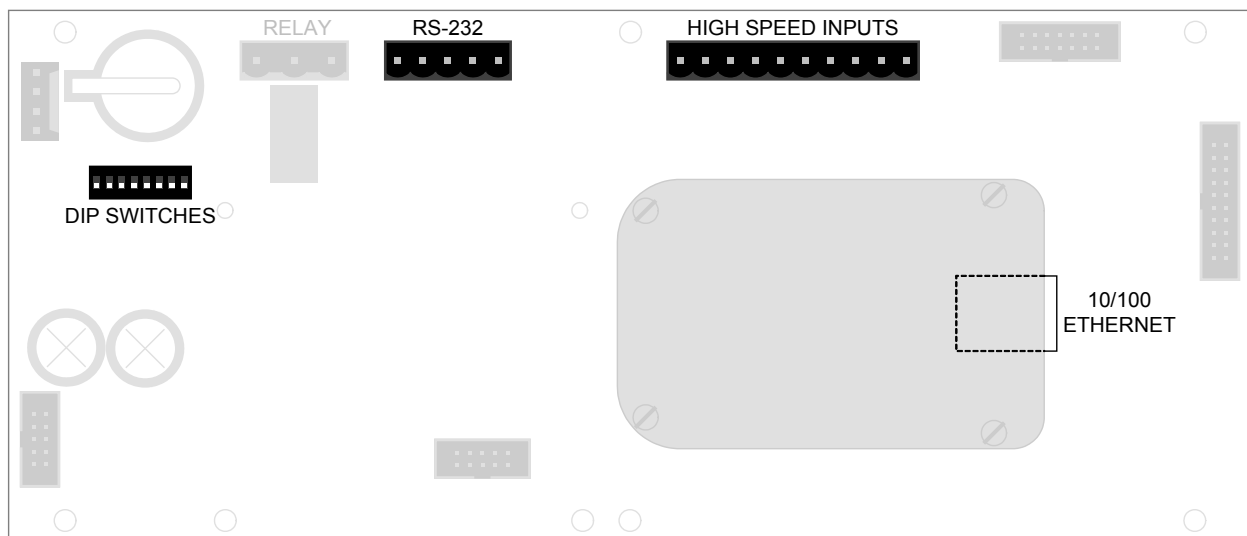
CAUTION: Take care to pass all wiring through the back panel knockouts using cable glands that meet local electrical code. Make sure that any unused knockouts are plugged using hardware that meets local electrical code.

1. Verify that all sources of power have been completely disconnected from the XL device.
2. Remove and save the screws holding the access plate (eight to ten screws depending on the model).
3. Gently pull the access plate away from the XL device. The access plate will remain connected to the XL device via its grounding strap.

Step 4 – Take Note of Connector Locations

For the installation, you will need to connect:

- **RS-232** (for the barcode scanner)
- **High Speed Inputs** (to provide XL with count signals)
- **10/100 Ethernet** (to access XL over the network)



Step 5 – Connect Digital Inputs

Overview

Most people install XL with one, two, or three digital inputs from their manufacturing process. XL can work with sinking inputs or 5 to 24 VDC sourcing inputs (all inputs must be either sinking or sourcing). The maximum signal frequency is 4,000 Hz.

Most applications are able to provide these signals from existing photoelectric sensors, proximity switches, relays, PLC (Programmable Logic Controller) outputs, or other devices that are physically appropriate for your manufacturing environment.

Refer to **Appendix B** for digital input specifications.

Connections

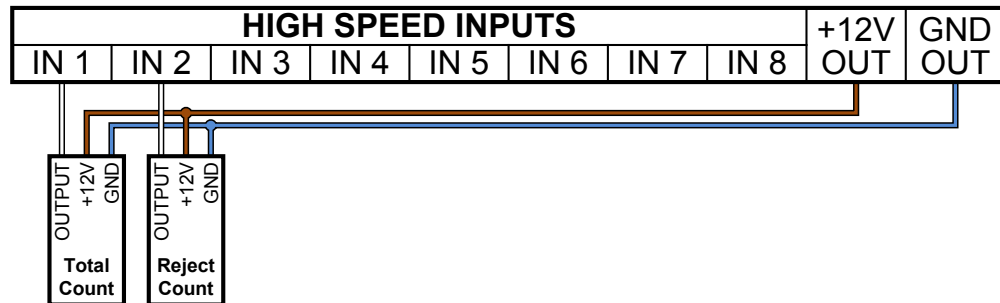
Wire your digital inputs to the 10-pin terminal block marked "HIGH SPEED INPUTS". This terminal block can be unplugged from the logic board to make wiring easier.

Refer to the previous chapter for guidance on which dedicated digital inputs to connect:

- In Count (required; can also function as the Cycle Input)
- Out Count (recommended; required for quality metrics)
- Cycle Input (recommended for multiple-step manufacturing processes)
- Pack Out Count (optional)

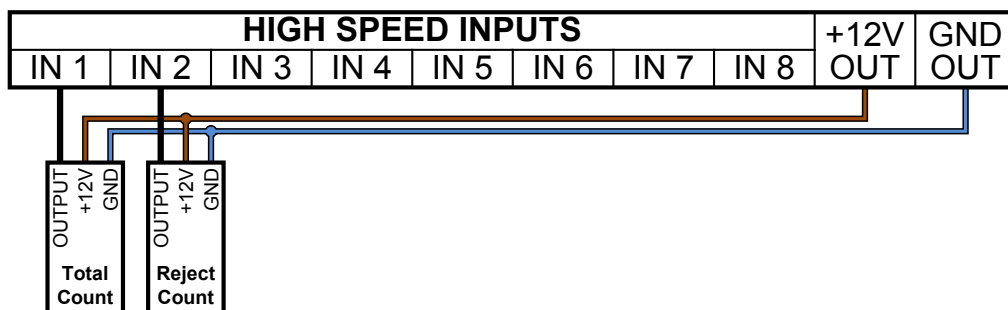
Wiring Diagram for Sensors with Sinking (NPN) Outputs

Sensors are connected to power from the XL device. In Count and Reject Count are shown (additional sensors may be connected in the same way).



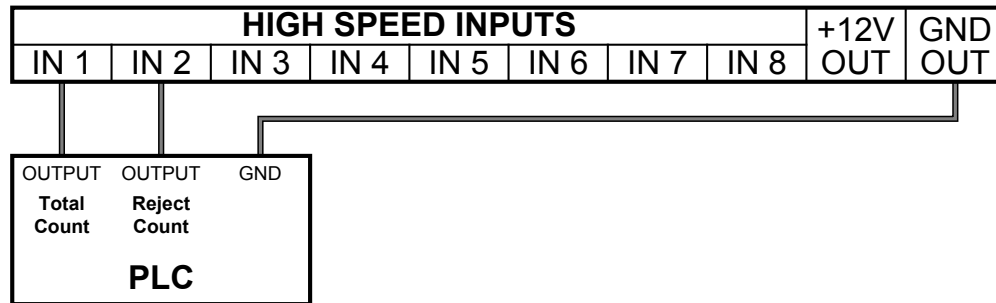
Wiring Diagram for Sensors with Sourcing (PNP) Outputs

Sensors are connected to power from the XL device. In Count and Reject Count are shown (additional sensors may be connected in the same way).



Wiring Diagram for PLC Outputs

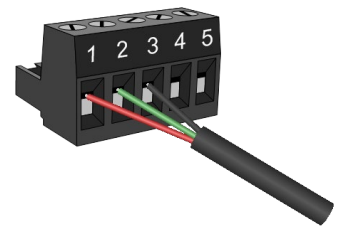
A shared DC ground is established between the PLC and the XL device. In Count and Reject Count are shown (additional PLC outputs may be connected in the same way).



Step 6 – Connect Barcode Scanner

XL is designed to interface to barcode scanners with an RS-232 output. The following instructions are based on XL Barcode Kits from Vorne.

1. Wire the XL barcode interface cable to the 5-pin terminal block marked "RS-232". This terminal block can be unplugged to make wiring easier.
 - Red wire to pin 1 (RxD1 ~ XL Receive Data).
 - Green wire to pin 2 (TxD1 ~ XL Transmit Data).
 - Black wire to pin 3 (GND ~ XL Ground).
2. Plug the male 9-pin D-sub connector at the end of the XL interface cable into the female 9-pin D-sub connector of the barcode scanner.
3. Plug the barrel connector of the AC adapter into its mating DC power receptacle in the barcode scanner:
 - Wired Scanners (the DC power receptacle is located on the back of the D-sub connector).
 - Wireless Scanners (the DC power receptacle is located on the base unit).
4. Plug the AC adaptor into an AC power outlet.



Step 7 – Connect Ethernet Port

The XL device includes a 10/100 Ethernet port, which is used to connect XL to your local network. This port supports Auto-MDIX (automatic crossover) so either a straight-through or crossover cable can be used.

1. Gently plug one end of the Ethernet cable into the RJ45 jack on the XL logic board, latch side up (away from the board).
2. Plug the other end of the Ethernet cable into your local network drop.

Step 8 – Reinstall Access Plate

Fasten the access plate to the back panel using the screws that were removed in **Step 3 – Remove Access Plate**.

Step 9 – Apply Power



SHOCK HAZARD: This product must be grounded. Never defeat the ground conductor or operate the product in the absence of a suitably installed ground conductor.



ATTENTION: This product is suitable for connection to a TN-S power distribution system (AC Hot and AC Neutral lines with a separate protective grounding conductor).



ATTENTION: Refer to **Appendix B – Specifications** for power requirements.

1. Apply mains power to the XL device.
2. Verify that the XL scoreboard lights up and starts showing information. The format of the information will depend on the XL model.

Step 10 – Test Barcode Scanner

Scan this barcode to test the barcode scanner and its connection to XL. The XL display (XL810 shown) will show a message for five seconds indicating that the barcode connection test has passed.



Step 11 – Review Network Settings

Scan this barcode to display the current network settings for this XL device. Each scan moves to another screen.



Appendix A – DIP Switch Settings

All DIP Switches should be **OFF** for regular operation. Changes to DIP switch settings are recognized **only** at XL power-up. Carefully review the information in the table below before making any changes to DIP switch settings.



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Switch	Function	Description
1	Password Recovery	Enables password recovery. OFF – Default ON – Password Recovery
2	None	Reserved
3	None	Reserved
4	None	Reserved
5	None	Reserved
6	None	Reserved
7	None	Reserved
8	Lamp Test	Turns on all LEDs on the scoreboard for visual verification. OFF – Default ON – Lamp Test

Appendix B – Specifications

Operating Conditions

Item	Specification
Power	100 to 240 VAC, 50 to 60 Hz (power and current requirements for each model are shown in Model-Specific Specifications below).
Ambient Temperature	32°F to 122°F (0°C to 50°C)
Relative Humidity	5% to 95% Non-Condensing

Inputs and Outputs

Digital Inputs are configured through the XL web page interface by navigating to **Settings | Connections | Digital Inputs**. Refer to the **Configure XL** guide for step-by-step instructions.

Item	Specification
High Speed Inputs	(8) Digital Inputs, 5 to 24 VDC, port is configurable as Sink or Source via browser Low Speed (50 Hz max) or High Speed (4,000 Hz max) configurable via browser
Relay Output	(1) SPDT Relay, 30 VDC or 250 VAC at 1A (max), Resistive load only
+12 VDC Power Out	Supplies 100 ma (max) for sensors

Communication Ports

Communication ports are configured through the XL web page interface by navigating to **Settings | Connections**.

Item	Specification
Ethernet	IEEE 802.3, 10/100 Mbps, Auto-MDIX, RJ-45
Serial Ports	(2) RS-232, 300 to 115.2k baud, Full-Duplex

Model-Specific Specifications

All models include tricolor scoreboards (green, red, amber). The specified power represents maximum power (all LEDs on).

Model	Display Configuration	Dimensions – W x H x D	Weight	Power
XL810-1	Alphanumeric, 80-Column	26.2 x 13.7 x 3.5 in (67 x 35 x 9 cm)	19 lb (8.6 kg)	80 W
XL810-2	Alphanumeric, 160-Column	50.2 x 13.7 x 3.5 in (128 x 35 x 9 cm)	33 lb (15.0 kg)	160 W
XL810-3	Alphanumeric, 240-Column	74.2 x 13.7 x 3.5 in (189 x 35 x 9 cm)	47 lb (21.3 kg)	240 W
XL610	Digital, 3-Line x 6-Digit 2.3 in (5.8 cm)	31.0 x 15.9 x 3.5 in (79 x 40 x 9 cm)	23 lb (10.4 kg)	50 W
XL410	Digital, 1-Line x 6-Digit 4.0 in (10.1 cm)	23.4 x 8.4 x 3.5 in (59 x 21 x 9 cm)	9 lb (4.1 kg)	30 W

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